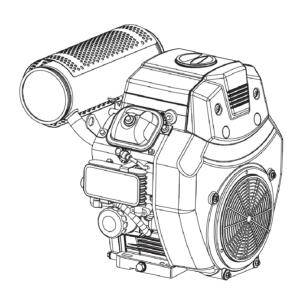
670 Gasoline Engine Owner's Manual



PREFACE

Thank you for choosing general gasoline engine of our company.

The manual gives information with respect to operation and maintenance of 670 general gasoline engine, and be sure to read it carefully first before operation. Only operate as the manual tells, can insure user's safety and get the best results of the engine operation. If a problem should arise or if you have any questions about your gasoline engine, consult an authorized our company servicing dealer.

Vertical shaft gasoline engine series in this manual is mainly used in the UTV, generator and high pressure washer.

All information and diagrams of this manual are in accordance with the newest products at the publishing time. If revision and other change of the information descried in this manual are a little different from the actual status, our company will explain it. Our company reserves the right to make change at any time without notice and without incurring any obligation. No part of this publication may be reproduced without written permission.

This manual should be considered a permanent part of the engine and should remain with the engine if resold.

SAFETY MESSAGES

Your safety and the safety of others are very important. We have provided important safety messages in this manual and on the gasoline engine. Please read these messages carefully.

A safety message alerts you to potential hazards that could hurt you or others. Each safety message is preceded by a safety alert symbol \triangle and one of three words: DANGER, WARNING, or CAUTION. These mean:



You CAN be KILLED or SERIOUSLY HURT if you don't follow instructions.



You CAN be KILLED or SERIOUSLY HURT if you don't follow instructions.



You CAN be HURT if you don't follow instructions.



Your engine or other property could be damaged if you don't follow instructions.

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I. SAFETY PRECAUTIONS



Indicate a possibility of invalid warranty and personal or equipment damage if instructions are not followed.

Please pay special attention to the followings:

- Strictly set the engine according to the regulated power on the owner's manual. Do not overload, overspeed the engine or run it with low load and at low speed in a long time.
- 2. Use specified grade of gasoline. The fuel should be fully deposited and filtrated before use. Keep clean the fuel filler, change the oil periodically.
- 3. Periodically check the installation, connection and the degree of tightness of the fixed bolt. Tighten it if necessary.
- 4. Periodically clean the element of the air cleaner, change it when necessary.
- 5. The engine is air-cooled, so clean the radiator, fan cover and fan in time in order to make the engine cool normally.
- 6. The operator should be familiar with the working principle and structure of the gasoline engine, knowing how to make an emergent stop and the operation of all controlling parts. Any one without training is forbidden to operate the engine. Keep periodical maintenance. Solve problems in time. Do not run the engine in spite of malfunction.
- 7. Running the engine in a well -ventilated place, keep it at least one meter away from building walls or other equipments, keep away from

inflammables such as gasoline, matches and so on to avoid possibility of fire

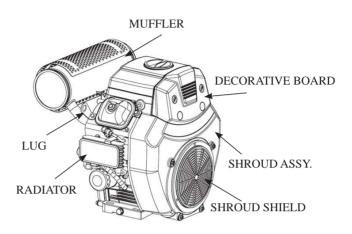
- 8. Refuel in a well-ventilated area with the engine stopped, and in places refueling or storing gasoline, no smoking and any flames or sparks.
- Refuel the fuel tank not too full so as to avoid fuel's spilling out.
 If there is spilled fuel around, be sure to clean it thoroughly before starting.
- 10. Do not run the engine in airtight or ill-ventilated places.
- 11. The exhaust muffler is very hot during running the engine even after the engine stops. Never touch it, or you may get burns. Transport or store the engine with it cooling down entirely.

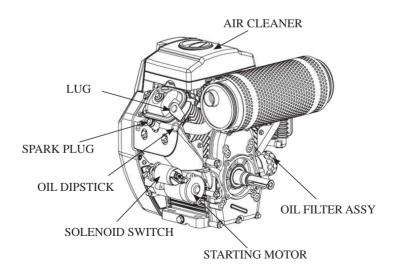
12. Safe warning label:

Please carefully read warning label before operating. Our company will not assume any responsibility for person hurt, or equipment damaged caused by disregarding this warning label.

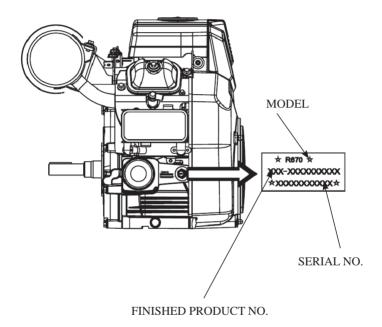
II. PARTS DESCRIPTION

1. Feature





2. Model & series no.



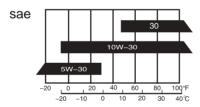
III. PRE-OPERATE INSPECTION

1. engine oil

- Engine oil is a key factor in deciding the engine's performance. Do
 not apply engine oil with additives or 2-stroke gasoline engine oil,
 because they haven't enough lubrication, and may shorten the engines
 service life.
- Check the engine with it stopped on a level ground.

NOTE Use 4-stroke engine oil for API service classification SE class or equivalent, and always check API service label on the oil container to be sure it includes the letters SE or equivalent.

ENGINE OIL CAPACITY: 670 2.0L ENGINE OIL RECOMMENDED: SAE10W-30

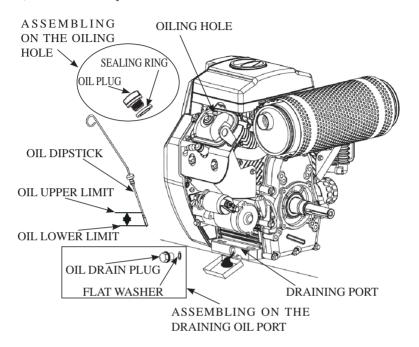


environment temperature

Check method:

- 1) Remove the dipstick and clean it.
- Reinsert the dipstick into the oil filling hole without screwing it, and check oil level.
- 3) If the oil level is too low, add the recommended engine oil up to the oil upper level.

4) Reinstall the dipstick.



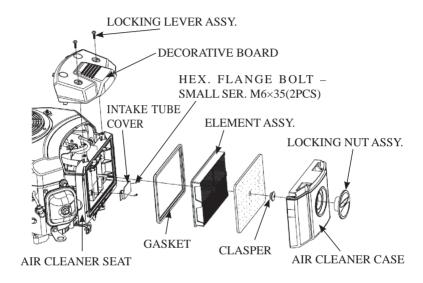
Engine oil change:

ACAUTAION Used engine oil may cause skin cancer if repeatedly left in contact with the skin for prolonged periods. It is still advisable to thoroughly wash your hands with soap and water as soon as possible after handling used oil. Please dispose of used engine oil in a manner that is compatible with the environment.

- 1)Screw the oil dipstidck out.
- 2)Tilt the gasoline engine and let the oil overflowing out from the hole.

2. air Cleaner

A CAUTAION Never run the engine without an air cleaner, or severe wear of the engine may be resulted in.



Remove the fan cover decorating plate

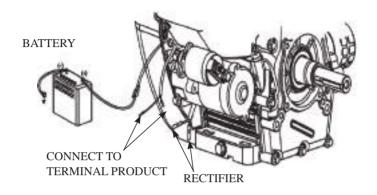
Remove the air cleaner housing.

Remove foam element or paper element, paying attention to prevent dust and foreign matter entering into air cleaner.

Check, clean or replace damaged air cleaner parts.

Check, clean or replace damaged air cleaner parts.

3. Battery ConneCtion



Use 12V and more than 18A.H battery, connect its positive lead to start relay terminal while connect its negative lead to engine mounting screw, base screw or other grounding point with the engine. (See Fig. 2)

Check the battery's connecting point; make sure that it is tight and not rusted. If rusted, clean and connect. Apply the grease on the end and connector lug.

AWARNING

- 1. The battery may give off explosive gas, keep sparks, flames and cigarettes away. Charge or use it indoors with good ventilation.
- 2. The battery contains sulphuric acid (electrolyte). Contact with skin or eyes may cause severe burns. If electrolyte gets in your skin, flush with water; if gets in your eyes, flush with water for at least 15 minutes and call a physician at once.
- 3. Electrolyte is poisonous. If swallowed, drink large quantities of

water or milk, and follow with milk of magnesia or vegetable oil and call a physician.

4. Keep out of reach of children.

CAUTAION

- 1. Do not add tap water to the battery instead of distilled water, otherwise the battery service life will be shortened.
- 2. Do not add distilled water over electrolyte upper level mark, if not, electrolyte will spill out to corrupt the engine part. If so, be sure to wash them away with water.
- 3. Make sure not to connect the battery leads in reverse order, or short-circuit or breaker's trip may be resulted in.

IV. STARTING THE ENGINE

- 1)Before starting the engine, check each pre-operation check steps above mentioned, don't start the engine until all requirements above mentioned are met with.
- 2)Check the choke for CLOSE position.
- 3)Switch on the power supply and start the engine.

V. RUNNING THE ENGINE

After starting, move the choke lever toward fuel tank direction to make the choke at "OPEN" position

NOTICE

The engine speeds is adjusted well in the factory, so the engine can run at specified speed after starting. Don't adjust the speeds by yourself with any purpose or it will hurt the person and damage the engine. If needing to adjust the speeds, please contact our company authorized dealer. Otherwise user have a special tool and repaired ability.

VI. STOPPING THE ENGINE

After removing engine load, can directly turn the terminal-products stop switch to "O" position or "STOP" position for stopping engine.



NOTICE

Don't stop the engine when the engine is running with maximum load at high speed to avoid the engine damaged.

VII. EXHAUST CONTROL SYSTEM SERVICE

With the engine running, carbon monoxide, oxide of nitrogen and hydrocarbon will produce, and in certain conditions, oxide of nitrogen and hydrocarbon will react chemically each other to make smoke while carbon monoxide is toxic, so exhaust control of them is very important.

The company decreases the exhaust emissions by introducing poor-fuel carburetors and other devices into the engine to solve the problem.

To keep the exhaust of your engine with in the standard exhaust emission, pay attention to the followings:

1. Maintenance

Maintain the engine periodically in accordance with the maintenance schedule in the manual. The maintenance schedule is made out on the base of normal use in normal conditions, if using under heavy load, dusty or wet circumstances or in high temperature, service of the engine should be done more often.

replacing Parts

To ensure the best quality and reliability, use only new genuine our company parts or their equivalents for repair and replacement.

3. t ampering and altering

Tampering with or altering the emission control system may increase emissions beyond the legal limit. Among those acts that constitute tampering are:

- 1) Removal or alteration of any part of the intake, fuel, or exhaust systems.
- 2) Altering or defeating the governor linkage or speed-adjusting mechanism to cause the engine to operate outside its design parameters.

4. Problems affecting exhaust emissions

- 1)Difficult starting or difficult stopping.
- 2)Engine speed is unstable.
- 3)Muffler exhausts black smoke, blue smoke or fuel and oil consume abnormal.
- 4) The engine backfire, abnormally stop or fire gun.
- 5)Too early ignition.

VIII. MAINTENANCE

1. MaintenanCe sCHedule

In order to keep the engine well, must periodically service and adjust the engine. Service shall be as following schedule.

Frequency		Each time	First month or 20 hrs	Each season or 50 hrs	Every 6 month or 100 hrs	Each year or 300 hrs
	Oil level check	√				
Engine oil	Replace		√		√	
Air cleaner	Check	√				
	Clean-replace			√		
Spark plug	Clean, adjust				√	
	Replace				√	
Oil strainer	Replace				√	
Valve clearance	Check-adjust					√*
Cylinder head	Clean					√*

^{*} This items should be serviced by company authorized dealer, unless you have the proper tools and mechanically proficient.

▲ CAUTAION

• Service more frequently when used in dusty areas.

2.MaintenanCe MetHod

1. Replacement of engine oil

Drain the engine oil rapidly and completely out when the engine is hot.

- 1) Remove the oil dipstick, drain plug and washer and drain engine oil thoroughly. Reinstall the drain plug and screw in it securely.
- 2) Fill the recommended engine oil and check oil level with oil dipstick.
- 3) Reinstall the oil dipstick and tighten it securely.

NOTE Please dispose of used engine oil and the oil containers in a manner that is compatible with the environment. We suggest you take used oil in a sealed container to your local recycling center or service station for reclamation. Do not throw it in the trash or pour it on the ground or down a drain.

2. Maintenance of air cleaner

A dirty or damaged air cleaner will allow dust entering into the engine, causing rapid engine wear. So, service the air cleaner in time.

- Remove the bolt and air cleaner cover. Be careful to prevent dirt and debris from falling into the air cleaner base opening,
- Remove the foam element or paper element.
- Check, clean or replace the damaged air cleaner parts.
- Reinstall the air cleaner parts, then bolt and screw down it.

AWARNING Never clean the air cleaner element with gasoline or low flash-point detergents, or explosion may happen.

A CAUTAION Clean the foam filter with soapy water, blow the paper element with compressed air or lightly tap off dust and never dry to brush.

3. Maintenance of spark plug

In order to ensure the engine normal running, gap of the spark plug must be correct and no deposit around the spark plug.



AWARNING Don't touch the muffler to avoid burn in the engine running or just stopping a moment.

- 1) Remove the spark plug cap.
- 2) Clear away dirt around the spark plug base.
- 3) Dismantle the spark plug with a spark plug wrench.
- 4) Visually check the spark plug. Clean with a steel brush. If the insulator is damaged, replace the spark plug instead.
- 5) Measure the spark plug clearance with a feeler. The clearance should be 0.7~0.8mm. If adjustment is necessary, bend the side electrode carefully.
- 6) To avoid cross-threading, first, screw in spark plug by hand, then tighten with a spark plug wrench to compress the gasket.
- 7) If a new spark plug is used, more twist 1/2 turns after compressing the gasket.

8) If reinstalling the used spark plug, just more twist 1/8-1/4 turns.

▲CAUTAION

- 1) The spark plug must be tightened securely, or it may become very hot to damage the engine.
- 2) Only use recommended spark plug or the equivalent. Incorrect heat range of the spark plug may damage the engine.
- 4. Idle speed adjustment of the carburetor
- Start the engine and preheat it to normal operating temperature.
- Adjust the throttle stopping screw to obtain minimum idle speed.
 Minimum idle speed: 1,600(±100)rpm

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IX. TRANSPORT AND STORAGE

ACAUTAION

Do not incline the engine so as to avoid fuel's spill in transporting. Spilled fuel or fuel vapor may ignite to cause fire. If suspension for a long time, storage should be as followings:

- 1. The storage area is dry and free of dust.
- 2. Completely drain fuel out of the fuel tank and carburetor.

A WARNING

Fuel is extremely flammable and explosive under certain conditions. Keep smoke, fire and spark away from operating site.

- Turn the fuel cock to OFF (close) position and remove the oil drain plug of the carburetor.
- Turn the fuel cock to "ON" (open) position to drain the fuel of the fuel tank by carburetor to the container.
- Reinstall the oil drain plug.
- 3. Replace engine oil.
- 4. Remove the spark plug. Fill about a spoon of fresh engine oil onto the cylinder. Crank the engine up to distribute engine oil evenly. Reinstall the spark plug.
- 5. Lightly pull the recoil starter rope until the resistance is felt. Close the choke to protect the dust from entering in.
- 6. Cover the engine to protect dust entering.

X. TROUBLESHOOTING

1. START ENGINE DIFFICULTLY

TR	OUB	LE		CAUSE	REMEDY	
				Fuel 9	There is no enough fuel in fuel tank and fuel cock is closed.	Fill fuel, open fuel cock.
		Son	supply	Air vent in the fuel filler cap is clogged	Dredge air vent.	
	7	nethi	is no suj	Fuel cock is clogged	Clean first and then dredge	
	formal	ng wro	not smoot supply.	Improper or clogged main oil flow hole.	Readjust or clean, blow to get through.	
	Normal spark plug spark	Something wrong with the fuel system	Fuel supply is not smooth or no fuel supply.	Needle valve is not closed properly or start hole is clogged.	Dismantle needle valve and repair, clean, blow to get through.	
	lug sp	the fu	fuel	Float is damaged or sticking.	Repair float	
Norm	ark	ıel sy	й	Fuel is too filthy or deteriorated	Replace	
nal c		stem	Fuel supply is normal.	There is water in fuel.	Replace	
/lind		-	el suppl normal	Too much fuel in engine	Drain extra fuel, dry up spark plug electrodes.	
Normal cylinder compression			y is	Wrong fuel brand	Select proper fuel brand corresponding with the requirements.	
pressio		Spa bad bad Nor tensi		Too much carbon deposit and dirt around electrodes.	Clear away.	
ň	Nor	Normal high – tension line spark	Spark plug is in bad conditions	Electrodes are burn damaged seriously or insulators damaged.	Replace spark plug.	
	mal fu		is in ions	Improper electrodes gap.	Adjust to proper value.	
	Normal fuel supply system	High-tension line no spark Ignition system	Nc	High -tension line is damaged.	Replace	
	ly syst	High-tension line no spark Ignition systen	Normal spark plug	Ignition coil is damaged.	Replace	
	em.	line no n syste	park pl	Magneto loses magnetism.	Replace	
		m.	ug	Piston ring is worn to or even over its wear limit	Replace	
>				Piston ring is broken.	Replace	
bno				Piston ring is sticking.	Clear up carbon fouling.	
rmal c				Spark plug is not installed tighten or without a gasket.	Tighten with a gasket in.	
Abnormal cylinder compression				Air leakage between cylinder block and cylinder head.	Check cylinder gasket, and the flatness of the surface by which cylinder block contacting with cylinder head	
mpress				Air leakage in the valves	Tighten cylinder head bolts in stipulated order to stipulated torque.	
ion.				11 in rearrage in the valves	Check valve. Clearance and tightness, repair if necessary.	

If still can't starting, have the engine to our authorized dealer for repairing.

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⚠ WARNING

- When testing the spark plug, never hold the high-voltage wire of the spark plug with wet hand.
- Make sure there is no spilled fuel outside the engine and that the spark plug isn't dipped with fuel.
- To prevent fire, keep sparks far away from the spark plug mounting hole.

2. GASOLING ENGINE POWER OUTPUT INSUFFICIENCY:

TROUBLE		CAUSE	REMEDY
*		Air in fuel line or fuel line clogged	Exhaust air or dredge fuel line
hen		Main oil flow hole is not adjusted properly	Readjust
increas	Fuel	In carburetor, needle valve hole and main oil flow hole clogged.	Clean and blow to get through
sing	dns	Fuel cock is clogged up.	Clean, replace damaged part
Fuel supply system When increasing throutle, spe decrease and st	ıply sy	Too much carbon deposit in combusting chamber.	Clear away
	exhaust pipe. Air cleaner is clog	Too much car bon fouling in muffler and exhaust pipe.	Clear away
peed increase stop running		Air cleaner is clogged up.	Clean air cleaner filter element
unn		Intake pipe is leaking	Repair or replace
m Poor compression speed increase slow or even stop running	c	Piston or cylinder or piston ring is worn	Replace the worn
	Poc	Air leakage from the surface by which cylinder block contacting with cylinder head.	Replace cylinder gasket
	ssio	Too big or too small valve clearance.	Readjust
/en	P	Valve tightness is poor.	Repair

3. GASOLINE ENGINE CANNOT RUNNING SMOOTHLY

TROUBLE	CAUSE	REMEDY
	Piston, cylinder or piston ring is worn excessively.	Replace the worn
Knocking sound	Piston pin and piston pin hole are worn excessively.	Replace piston or piston pin
	Tie rod small head is worn excessively.	Replace tie rod
	Roller bearing for crankshaft main shaft is worn.	Replace roller bearing
	Engine is too hot	Shoot trouble
Abnormal combustion	Too much carbon deposit in combustion chamber	Clear away
	Improper gasoline brand or low gasoline quality	Replace with qualified gasoline
	There is water in float chamber	Clean
Spark lacking	improper spark plug electrodes clearance	Adjust
	Incorrect ignition time	Readjust
	Something wrong with induced coil, and so on	Check and replace damaged parts

4. STOP SUDDENLY WHEN RUNNING

TROUBLE		CAUSE	REMEDY	
		Fuel is finished	Refill fuel	
	Fuel supply	Carburetor is clogged	Check fuel line and dredge	
	system	Float is leaking	Repair	
		Needle valve is sticked	Dismantle float chamber and eliminate it	
Stop suddenly		Spark plug is punctured, or short- circuited by carbon deposit	Replace spark plug	
when running.		Side electrode of spark plug is dropped out	Replace spark plug	
	Ignition system	High-tension wire is dropped out		
		Ignition coil is punctured or short- circuited	Replace ignition coil	
		Parking wire is located on engine body	Find out meeting and insulate	
	The other	Cylinder is seriously scored and valve dropped out	Repair or replace damaged parts	

5. GASOLINE ENGINE IS OVERHEAT

TROUBLE	CAUSE	REMEDY
	Oil insufficient or wrong oil ratio in the gasoline	Refill engine oil
	Exhaust pipe blocked up	Clean exhaust pipe
	Shroud leaking	Repair damaged part
Gasoline engine is	Cooling fins blocked by foreign matter	Clear cooling fins
overheat	Cooling fan i loosen and misfunction	Reinstall well
o verneur	Connection rod deformation to make piston and cylinder bushing side wear	Replace connection rod
	Cylinder or piston or piston ring is worn to make hunting between cylinder and crankcase	Replace the worn parts
	Improper adjustment of engine governor to produce speed high.	Readjust engine governor
	Crankshaft main bearing burnt out	Replace main bearing

ACAUTAION The gasoline engine should be kept about 80 ~ 110 temperature around the outlet of the shroud. If the temperature is too high, it will indicate the gasoline engine overheating.

6. THERE EXISTS ABNORMAL NOISE WHEN ENGINE RUNNING

TROUBLE	CAUSE	REMEDY
	Piston, piston ring or cylinder is worn	Replace the worn part
Beating sound	Connection rod or piston pin and piston pin hole are worn	Replace the worn part
9	Crankshaft main neck is worn	Replace bearing
	Piston ring is broken	Replace piston ring
	Carbon deposition too much	Remove the carbon deposition
Metal beating sound when abnormal combustion occurs	Improper fuel brand	Replace fuel
	Engine is overheat	Find a cause and eliminate it
	Improper valve clearance	Readjust valve clearance properly
The other	Fly wheel is not connected with crankshaft tightly	Connect tightly

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XI. SPECIFICATIONS

1. MAIN SPECIFICATON

Model	R670
L×W×H(not including crankshaft output terminal)	460×300 ×500
Dry Weight	48
Engine Type	twin cylinder horizontal,4-stroke, (OHV)
Displacement	670
Bore × Stroke	78×70
Theoretical Maximum Power	15.5kw/3600r/min
Recommended Using Power	15kw/3600r/min
Maximum Torque	45N•m/2500r/min
Fuel Consumption	374g/kw•h
Cooling System	Forced air
Ignition System	Transistor magneto ignition(TCI)
PTO Shaft Rotation	Horizontal shaft output

DATA ADJUSTMENT:

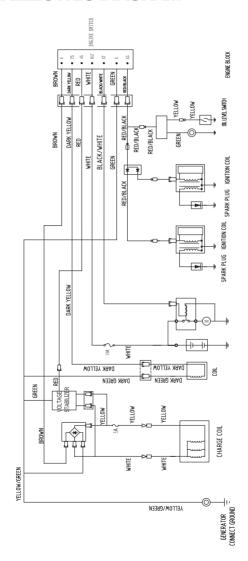
Items	Technical data	Service
Spark plug clearance	0.7~0.8mm	To see P20
Valve clearance (cold engine)	intake:0.15±0.02mm exhaust:0.20±0.02mm	to see our company authorized dealer
Igniter clearance	0.4~0.6mm	

A CAUTAION Specification is subject to change without notice. For further information, please contact our company dealer.

2. TORQUE OF IMPORTANT BOLTS:

Items	Thread dia.	Torque value	
Items	Tinead dia.	N• m	Kg• m
Connecting bar bolt	M6×35	15	1.5
Cylinder head bolt	M10×1.25	40	4.0
Flywheel nut	M12×1.25	110	11.0
Crankcase cover bolt	M8×50	20	2.0
Gap adjusting nut	M6	10	1.0
Rocker bolt	M8	24	2.4

XII. ELECTRIC DIAGRAM





XIII. EASY WORN PARTS AND ACCESSORIES LIST

EASY WORN PARTS LIST: ACCESSORIES LIST:

CYLINDER HEAD CAP GASKET
CYLINDER HEAD GASKET
SPARK PLUG
OIL SEAL
BREATH GROOVE GASKET
CRANKCASE GASKET
CARBURETOR GASKET
CARBURETOR HEAT
INSULATION WASHER
INTAKE PORT GASKET
AIR CLEANER GASKET
EXHAUST PORT GASKET

SLEEVE	
FORCING BAR	