



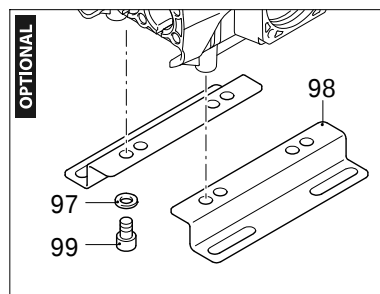
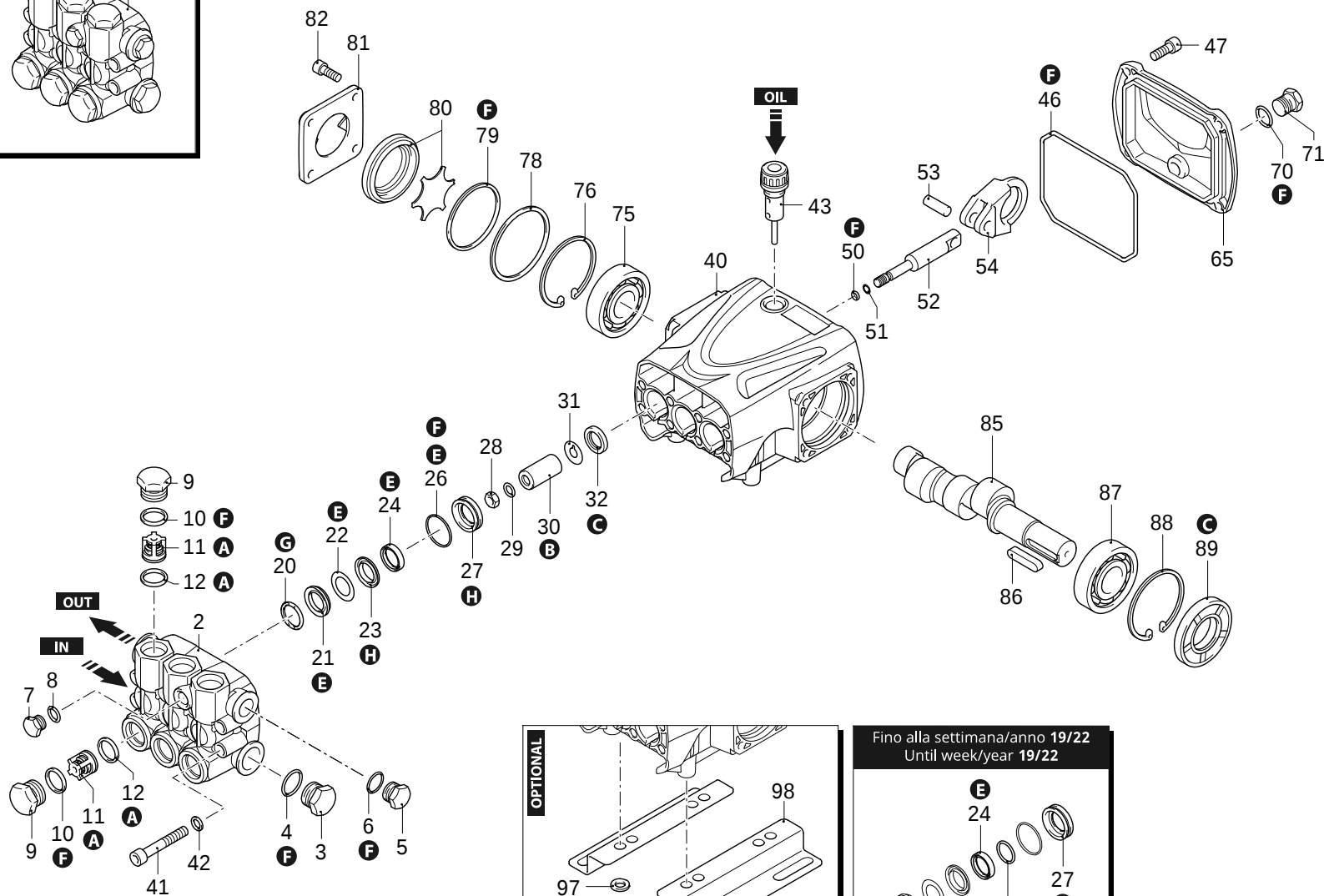
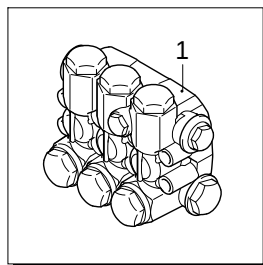
Series 322

RRA

N

1750rpm

Ø 24mm



AR_s322-01_v01

22/04/2025



Series 322

RRA

N

1750rpm

ø 24mm

P	Code	Description		Q	Assembly prescription	Validity	P	Code	Description		Q	Assembly prescription	Validity
1	3229200	Head assembly	Ø 18	1			65	3220030	Cover		1		
2	3220020	Head		1			70	820510	O-ring	Ø 10,82x1,78	1		
3	820361	Plug	1/2" G brass	1	C=40Nm		71	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14	
4	180101	O-ring	Ø 17,5x2	1	Lubricate with grease Molykote PG54		75	1981210	Bearing		1		
5	1980740	Plug	3/8" G brass	1	C=20Nm		76	200390	Ring	seeger Øi 62	1		
6	740290	O-ring	Ø 14x1,78	1	Lubricate with grease Molykote PG54		78	3220780	Ring	Ø 61,8x57,8x0,5	1		
7	880581	Plug	1/4" G brass	1	C=15Nm / Loxeal 55-14		79	650560	O-ring	Ø 56,82x2,62	1	Lubricate with grease Molykote PG54	
8	820510	O-ring	Ø 10,82x1,78	1			80	3229603	Oil level assembly		1		
9	960090	Plug	brass	6	C=54Nm / Loxeal 55-14		81	3200070	Support		1		
10	960160	O-ring	Ø 17,86x2,62	6	Lubricate with grease Molykote PG54		82	1200430	Screw	TCEI M6x16	4	C=10Nm / Loxeal 55-14	
11	1389051	Complete valve		6			85	3220050	Shaft	1 marked	1		
12	880830	O-ring	Ø 15,54x2,62	6	Lubricate with grease Molykote PG54		86	3200230	Key		1		
20	1780140	Ring	support Ø 18	3			87	1981210	Bearing		1		
21	1780720	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		88	200390	Ring	seeger Øi 62	1		
22	3200250	Ring	anti-extrusion	3			89	3220280	Ring	seal	1		
23	3220130	Piston guide	front Ø 18	3			97	1322640	Washer		4		
24	3200142	Gasket	Ø 18	3	Lubricate with grease Molykote PG54	< 19/22	98	3200210	Foot		2		
24	1260450	Water seal	Ø 18	3	Lubricate with grease Molykote PG54		99	850250	Screw	TCEI M8x12	4	C=24,5Nm	
25	3200260	Ring	anti-extrusion	3		< 19/22	A	2864	Valve kit		1		
26	770260	O-ring	Ø 23,52x1,78	3			B	2746	Piston kit	Ø 18	1		
27	3220120	Piston guide	rear Ø 18	3		< 19/22	C	42547	Oil seal kit		1		
27	3221030	Piston guide	rear Ø 18	3			E	42549	Water seal kit	Ø 18	1		< 19/22
28	1260110	Nut	M8	3	C=12Nm / Loxeal 55-14		E	47110	Water seal kit	Ø 18	1		
29	1260100	Washer		3			F	42550	Gasket kit		1		
30	1780080	Piston	Ø 18	3			G	2745	Support ring kit	Ø 18	1		
31	1260091	Plate		3			H	42548	Piston guide kit	Ø 18	1		< 19/22
32	1260460	Oil seal		3			H	47109	Piston guide kit	Ø 18	1		
40	3220010	Pump body		1									
41	800860	Screw	TCEI M8x55	8									
42	1381850	Washer		8									
43	880130	Oil plug	with oil dipstick	1									
46	651540	O-ring	Ø 107,62x2,62	1									
47	3200220	Screw	TCEI 6x16	4	C=8Nm								
50	480480	O-ring	Ø 4,48x1,78	3									
51	1080550	Ring	anti-extrusion	3									
52	3220060	Piston	guide	3									
53	3220070	Pin		3									
54	3220040	Connecting-rod	aluminium	3	Lubricate with grease Molykote G807								

Revision: 1

Oil type: SAE 15W40

Validity: < XX/YY = From week/year

Date: 22/04/2025

Oil quantity: 0,350 Kg

C= Tightening torque (Tolerance +0 ÷ -10%)

* = Not present for electric pump

23781 - RRA 5.5G30 N