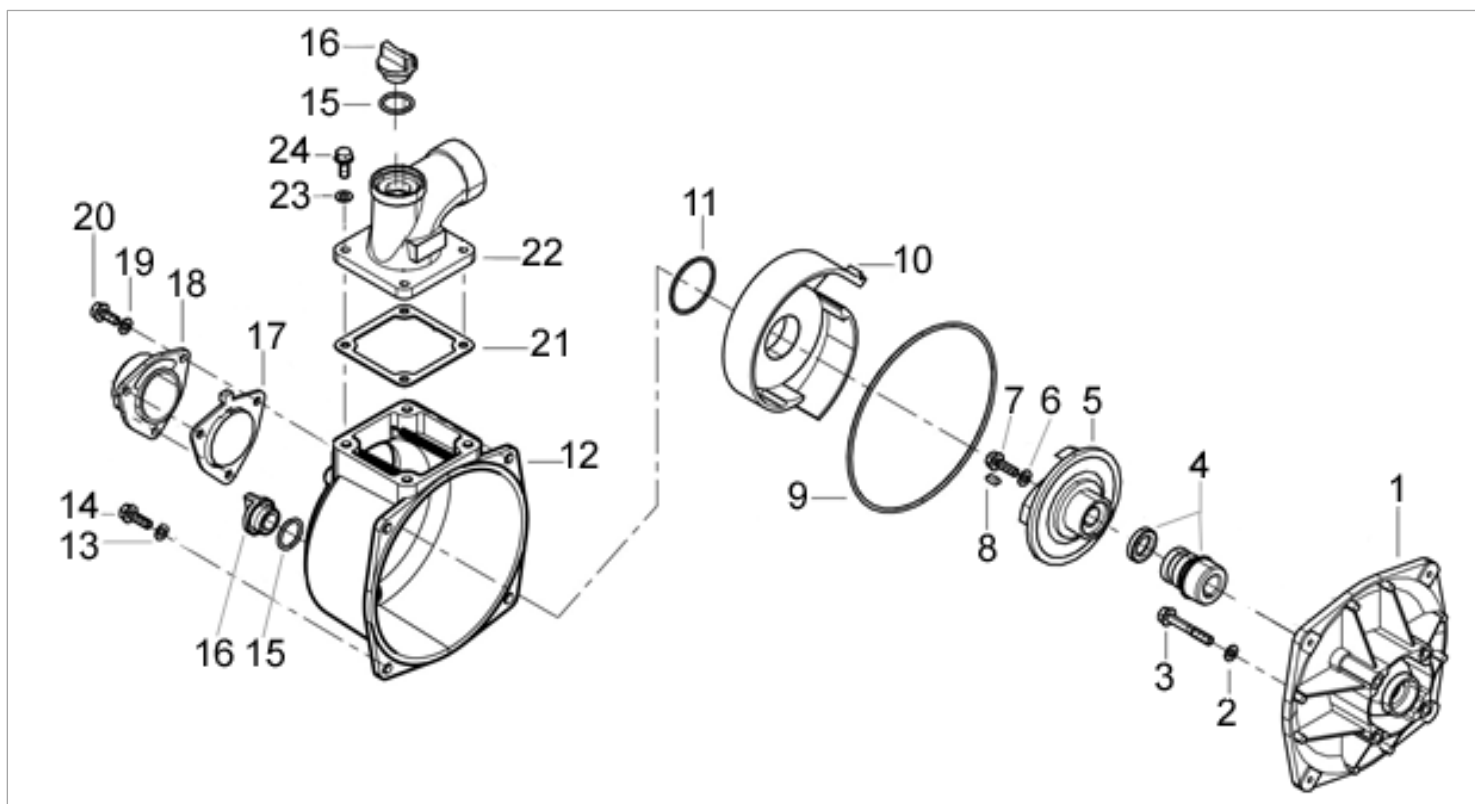


### 3" Transfer Pump, Q shaft



| NO. | Description        | Part number | QTY |
|-----|--------------------|-------------|-----|
| 1   | Back plate         | 85.572.243  | 1   |
| 2   | Washer             |             | 4   |
| 3   | Bolt               |             | 4   |
| 4*  | Mechanical seal    | 85.572.240  | 1   |
| 5   | Impeller           | 85.572.241  | 1   |
| 5A  | Impeller (P Shaft) | 85.572.257  |     |
| 6   | Impeller washer    |             | 1   |
| 7   | Impeller bolt      |             | 1   |
| 8   | Impeller key       |             | 1   |
| 9*  | Body O-ring        | 85.572.252  | 1   |
| 10  | Volute             | 85.572.249  | 1   |
| 11* | Volute O-ring      | 85.572.250  | 1   |
| 12  | Pump body          | 85.572.242  | 1   |
| 13  | Washer             |             | 4   |

| NO. | Description               | Part number | QTY |
|-----|---------------------------|-------------|-----|
| 14  | Bolt                      |             | 4   |
| 15  | Priming/drain O-ring      | 85.572.246  | 2   |
| 16  | Priming/drain cap         |             | 2   |
| 17* | Check valve               | 85.572.247  | 1   |
| 18  | Suction cover             | 85.572.248  | 1   |
| 19  | Washer                    |             | 3   |
| 20  | Bolt                      |             | 3   |
| 21* | Outlet gasket             | 85.572.244  | 1   |
| 22  | Outlet elbow              | 85.572.245  | 1   |
| 23  | Washer                    |             | 4   |
| 24  | Bolt                      |             | 4   |
| *   | Seal kit inc items*       | 85.572.251  | 1   |
| *   | Viton seal kit inc items* | 85.572.251V | 1   |
|     | Wet end Complete          | 85.572.218  | 1   |